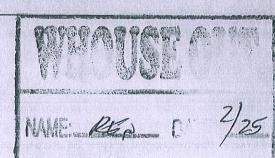
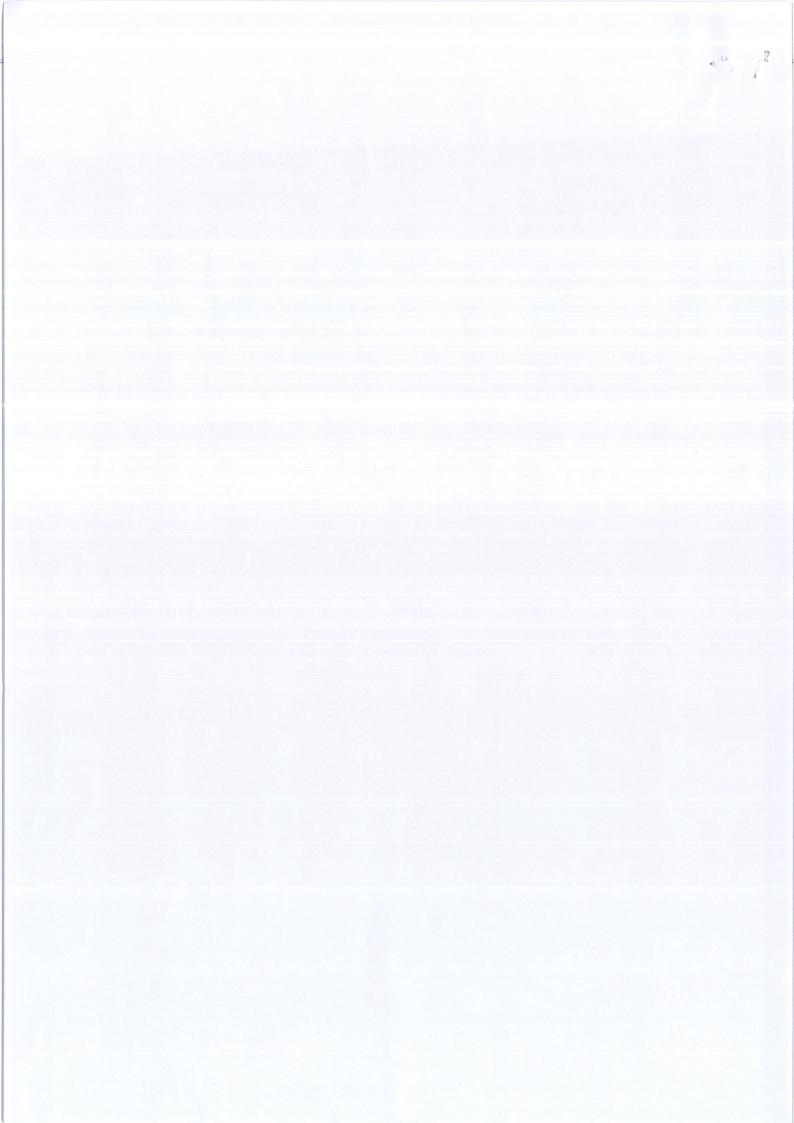
KANEPACK	ABNORMALITY REPORT						AR2025-02-165				
I. Item Information											
Itein Code		D037G1001			253116602500	Custo	mer	BROTHE	R INDUS	rries	
Item Description		CARTON MFC-J45	50DW EU	-C		Delive	ery Date	250228			
Inspection Date		250226				Insped	ction Time	5:30 AM			
Lot Quantity		2,100 PCS.				Job O	rder Number	JO-25-IP	D-00279-1	Α	
Affected Quantit	y	37 PCS.				Origin		☑ IN-HC	OUSE S	UPPLIER	R:
Rejection Rate a	nd PPM	1.8%	17,619 PN	ИM		Date F	Received	N/A			
Sampling Quant	ity (IQA)	N/A				Detec	tion (Section / Area	SCREEN	IING 3		
Problem Descrip	tion	MISALIGN PRINT			Committee of	Delive	ery Receipt Numbe	r N/A			
II. Visual Referenc	e (Defect Illustra	tion)									
		GOOD						NO 0	GOOD		
	Colour Insiget Alb-in-One Print Statement Color Statement Colo	broth France	İ	8.7:					11 12		
Related D	oc. Info.	Control Num	ber	Ren	uirement:	11 07mr	n +_5				
Procedure M	anual:	PM-QA-01	8	rteq	ullement.	11.071111	11 1-0				
√ Technical Dra	awing:	BIP-0813-01AI	B1-06		Actual:	2mm					
✓ Work Instruct	ion :	WI-QA-001-	010		/totaai.	2111111					
√ Job Order :		JO-25-IPD-002	79-1A								✓ Applicable
✓ Reports :		AR2025-02-	165	Recomm	clusion or endation:	REJECT					Not
✓ Defect Limit :		BIPH DEFECT	LIMIT								Applicable
IV. Initial Disposition	on (To be filled ou	t by ME Department	If Needed))	V. Final I	Dispositio	on				
Good Rejected Backload		onditional (Please ind	dicate deta	ils)	Bae	ected ckload od Sorting	Conditional If item is for sortin Person In C	ig, for back	load, or fo		fill-out below, Signature
Remarks:										bject is for iss FOR 5 W FOR CAR	EMENT usance of IRF / CAR) HY ISSUANCE R ISSUANCE ISSUANCE
Detected by	/	Checked by	Initial	Approved	by (If Ne	eded)	Appr	oved by		F	Received By
+ord J(ABOC	CONTRACTOR DESCRIPTION	. PAMPLONA					SENDONE CONTRACTOR OF THE PROPERTY OF THE PROP	SILILANO			and Note Street, 20 and 20
QA Inspecto	or Q	A Line Leader		ME	Head			Head			QA Staff
Important: Backlos	ading Policy (Ext	ernal Provider	E	Evaluation)		Approved by	1		Final Di	sposition
Rejects) Rejection rate that i shall be approved b backloading.				% No Ne % Need	ed		Ton Managemen			ckload	

KANEPACKAGE PHILIPPINE INC.				ABNORMALITY REPORT										
VII. Sorting Instructions				un ber		100000000								
VIII. Sorting Details														
	Sorting	g Time	No. of											
Sorting Date	Start	End	Man- power	Lot Number	Sorted Quantity	Reject Quantity	Defect	Name	Sorted by					
		All All		Traknosper eller Bersey score eller					16062 F2 10075					
	Total	Sorting I	-lours	Total No. of Manpower	Total Sorted Quantity	Total Reject Quantity	Total Goo	d Quantity	Rejection Rate (%)					
Sorting Result R&R Verification														
IX. Warehouse Details (To	be filled o	out by QA	A Line Lea	der If needed)										
		Reason		Total Quantity		Remarks			Received by					
Pull-Out														
For Transfer														
X. Reworking Instructions														
XI. Reworking Result														
Develope Det	Rework	Reworking Time #			Reworked	0 10 11			D: 11 D 1 (0)					
Reworking Date	Start	End	Man- power	Lot Number	Quantity	Good Quantity	Reject Quantity		Rejection Rate (%					
	Rework	ed by / De	epartment			Endorsed to	o / Departm	nent						
XII. Reinspection Result														
	Rework	ing Time	# of		Reinspected									
Reinspection Date	Start	End	Man- power	Lot Number	Quantity	Good Quantity	Reject (Quantity	Rejection Rate (%					
									10000000					
Inspe	ected by			Veri	fied by		ļ ,	Approved	by					
0.4.1	nepoeter			0011111	dor/Cub Londor			OA Hone						

Customer: BROTHER INDU	STRIES (PHI	Ls.), INC.				JOB ORDE	ER:	Evan
Netsuite Itemcode: D037G1001.C						JO-25-IPD		
Item Description : CART	Contract Con		SEASTANDERS REPORT OF THE PROPERTY OF THE					
QTY: 2100	DEL	IVERY DAT 2025-02-2		CREATEI		D/	ED:	
/								
Raw Material Code:		Qty To Ove e Used: Rur			Actua Issue		#: & SUP	PLIER: /
871X937 EBF NPK280 871X937 EBF NPK280		2100 <u>2</u> 2100 <u>2</u>			212	10	531 TO	3
		0				100		
Tooling Reference #_~G.	白って一ち	2/ .	∕ Pol/Batch #:			RM Issued I	By: FLME	h 1/28
PROCESS / MACHINE	DATE	IN-CI- Operator	IARGE ME/QA	GOOD	TRIAL RUN		TED QTY SUPPLIER	REMARKS
1. EQQS	2/25	CJED	notary for	A-2115	ر ي الا	ger area of the second and	AS	- 2342
2. DIECUT \$1700	2/21	211	JAHER Pla	A 2111 B 792	4 G R			yey-
3. GLUING CONVEYOR 2	ı			317	G R			
4. SCREENING	2/25		Joms	1.75	G R	53	3	
5, TRANSFER TO PARTITION	न्यु अ	ATILIC CES HUDINANDEN		500	G R			
8. SCREETUING	2126		Jungal	763	G R	70	4	
7.					G R			
8.								
9.								
10.								
			REJECTIO	N HISTORY				
Oustomer Claim: .			·	MINISTORT				
Votes:								





- Comment		
KANEPACKAGE	PHILIPPINE INC.	

SCREENING INSPECTION REPORT

PROPERTY OF THE PARTY OF THE PA		HILIPPINE INC	. (C	SCREENING INSPECTION REPORT (CORRUGATED AND MOULDED ITEMS) SQB-02-002								
We have the					1. Item Info	ormation		AMAY AND	D			
Customer		BROTHER	INDUSTRIES	S (PHILS.), IN	c.	Inspection D		2	1022	J Shift: 1	□ Day	
			BATANGA			Delivery Da				250228 JO-25-IPD-003	279-1	
Location			D037G100			Job Order O				2,100	213-1	-
Item Code	Han	CART	ON MFC-J45			Inspection N			100%		Sampling	
Item Descrip Model	otion	CARTO	N/A	DODAA EO-C		Delivery Re			10070	160	Camping	
Drawing Re	vision No		03					16	Manual Gluif	M	Semi-Auto Gl	uin
External Pro			1/10			Gluing Prod	cess		SD1800	9		
External Free	Maria Cara		AF		I. Dimension	nal Inspection						
Time Conduct	ed Sample #1:	ocib		Time Conduc	ted Sample#	i2: 0 J	501		Time Condu	cted Sample #3	3: OT 3	1
Checkpoints	Drawing Spec	s Tolerance	Sample #1	Sample #2	Sample #3	Checkpoints	Drawing S	Specs	Tolerance	Sample #1	Sample #2	S
1	218	225	5/9	U781	179	. 16			and other teachers			
2	432	115	any	1361		17						:
3	0-81	0 - 5	_Ugl	UH	G/S1	18						:
4	18.1	DTC	100	10	15	19						-
5	11.00	7 1-3	_13	(3	13	20						
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7						22				1	:	į.
8						23						
9				:		24					1	:
10					1	26						
11						27				X = 24,938 = 1	:	·
12				1	1 .	28	-				1	1
13				•	:	29		100			<u> </u>	-
15				:	1	30				_		-
	Meter Ta	uno.	Moiet	ure Content T	actor []	Zahn Cup		Stopy	watch C	ontrol Number	of Measuring	To
Measuring Tool Used:	6	s Gauge		hing Scale		Steel Ruler	П	Calip		029		
III. Vis		(Leave cell blaπk i			Criteria, Ens		ual quantity o					
. 14.287 - 21-15			2.	External	Total							T
A. CORRUG	ATED ITEM / BO	DX / DANPLA	In-house			D DALLE				In house	External	
			III-IIOUSC	Provider	Quantity	B. PALLET				In-house	Provider	
Scoring			III-liouse	Provider		B. PALLET Condition	of Wood			In-house		
Scoring Grain Dire	ction		III-Nouse	Provider							Provider	
Grain Dire	ction ade (Off Color)		III-Nodde	Provider		Condition				N/A N/A N/A	Provider N/A N/A N/A	
Grain Dire			III-Nouse	Provider		Condition Rusty Nai	il			N/A N/A N/A N/A	Provider N/A N/A N/A N/A	
Grain Dire			in-nouse	Provider		Condition Rusty Nail Warping	il on Stamp			N/A N/A N/A N/A N/A	Provider N/A N/A N/A N/A N/A N/A	
Grain Dire Paper Sha Bubbles				Provider		Condition Rusty Nail Warping Fumigatio	il on Stamp			N/A N/A N/A N/A	Provider N/A N/A N/A N/A	
Grain Dire Paper Sha Bubbles Blister	ade (Off Color)		in node	Provider		Condition Rusty Nail Warping Fumigatio Crack/ Da Others	il on Stamp amages	LET		N/A N/A N/A N/A N/A	Provider N/A N/A N/A N/A N/A N/A N/A External	
Grain Dire Paper Sha Bubbles Blister Wrinkle	ade (Off Color)			Provider		Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG	il on Stamp amages GATED PALL			N/A N/A N/A N/A N/A N/A N/A N/A N/A In-house	Provider N/A N/A N/A N/A N/A N/A N/A Provider	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage	ide (Off Color) ion raft liner			Provider		Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG	il on Stamp amages GATED PALL Carton (Disco		n)	N/A	Provider N/A N/A N/A N/A N/A N/A N/A Provider N/A	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage Cracking of	ion raft liner			Provider		Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of C	il on Stamp amages GATED PALL Carton (Disco		1)	N/A	Provider N/A N/A N/A N/A N/A N/A N/A N/	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage Cracking of	ion raft liner on edge Bursting on Edg			Provider		Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M	il on Stamp amages GATED PALL Carton (Disco Material udhesion		1)	N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A N/A N/A	Provider N/A N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage Cracking of Bursting /	ion raft liner on edge Bursting on Edge			Provider		Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of Color of Mary Type of Al Adhesion	il on Stamp amages GATED PALL Carton (Disco Material Adhesion of Runner		1)	N/A N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A N/A N/A N/A N/A	Provider N/A N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage Cracking of Bursting / Wrong die	ion raft liner on edge Bursting on Edge e-cut orientation ie-cut			Provider		Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of A Adhesion Rusty Wir	il on Stamp amages GATED PALL Carton (Disco Material Adhesion of Runner		1)	N/A N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A N/A N/A N/A N/A N/A N/A N/A	Provider N/A N/A N/A N/A N/A N/A N/A N/	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage Cracking of Bursting / Wrong die Inverted d Close Gal	ion raft liner on edge Bursting on Edg e-cut orientation ie-cut of Wide Gap	e (Crowfeet)		Provider	Quantity	Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of A Adhesion Rusty Wir	on Stamp amages GATED PALL Carton (Disco Material Adhesion of Runner re rientation		1)	N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A N/A N/A N/A N/A N/A N/A N/A N/A	Provider N/A N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A N/A N/	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminal Uneven K Warpage Cracking of Bursting / Wrong die Inverted d Close Gal	ion raft liner on edge Bursting on Edg b-cut orientation ie-cut of Wide Gap r:	e (Crowfeet)		Provider		Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of A Adhesion Rusty Wir Wrong Or Damages	on Stamp amages GATED PALL Carton (Disco faterial adhesion of Runner re rientation s:		1)	N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A	Provider N/A N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A N/A N/	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminal Uneven K Warpage Cracking of Bursting / Wrong die Inverted d Close Gal Print Colo Missing P	ion raft liner on edge Bursting on Edge e-cut orientation ie-cut o/ Wide Gap r:	e (Crowfeet)		Provider	Quantity	Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of A Adhesion Rusty Wir	on Stamp amages GATED PALL Carton (Disco faterial adhesion of Runner re rientation s:		1)	N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A N/A N/A N/A N/A N/A N/A N/A N/A	Provider N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A N/A N/	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminal Uneven K Warpage Cracking of Bursting / Wrong die Inverted d Close Gal	ion raft liner on edge Bursting on Edge cut orientation ie-cut of Wide Gap r: The Control of the Control of Character int Print	e (Crowfeet)	4	Provider	Quantity	Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of A Adhesion Rusty Wir Wrong Or Damages Others:	on Stamp amages GATED PALL Carton (Disco Material Adhesion of Runner re rientation S: ED ITEMS)	N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A	Provider N/A N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A N/A N/	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage Cracking Bursting / Wrong die Inverted d Close Gal Print Colo Missing P Blotted Pr Smeared	ion raft liner on edge Bursting on Edge cut orientation ie-cut of Wide Gap r: The Control of the Control of Character int Print	e (Crowfeet)	,	Provider	Quantity	Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of A Adhesion Rusty Wir Wrong Or Damages Others: D. MOULDE	on Stamp amages GATED PALL Carton (Disco Material Adhesion of Runner re rientation S: ED ITEMS)	N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A	Provider N/A N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A N/A N/	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage Cracking of Bursting / Wrong die Inverted d Close Gap Print Colo Missing P Blotted Pr Smeared Other Prir Linemark	ion raft liner on edge Bursting on Edge cut orientation ie-cut o/ Wide Gap rint/ Character int Print	e (Crowfeet)	4	Provider	Quantity	Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of A Adhesion Rusty Wir Wrong Or Damages Others: D. MOULDE Poor Fusi Chip Off	on Stamp amages GATED PALL Carton (Disconditional Material Mathesion of Runner re rientation statements: ED ITEMS ion)	N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A	Provider N/A N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A N/A N/	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage Cracking of Bursting / Wrong die Inverted d Close Gap Print Colo Missing P Blotted Pr Smeared Other Prir Linemark Fish-eye	ion raft liner on edge Bursting on Edge cut orientation ie-cut of Wide Gap r:	e (Crowfeet)	4	Provider	Quantity	Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of A Adhesion Rusty Wir Wrong Or Damages Others: D. MOULDE Poor Fusi Chip Off Warp / De	on Stamp amages GATED PALL Carton (Disconditional Material Mathesion of Runner re rientation statements: ED ITEMS ion)	N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A	Provider N/A N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A N/A N/	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage Cracking of Bursting / Wrong die Inverted d Close Gap Print Colo Missing P Blotted Pr Smeared Other Prir Linemark	ion raft liner on edge Bursting on Edge cut orientation ie-cut of Wide Gap r:	e (Crowfeet)	4	Provider	Quantity	Condition Rusty Naii Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of A Adhesion Rusty Wir Wrong Or Damages Others: D. MOULDE Poor Fusi Chip Off Warp / De Crack	on Stamp amages GATED PALL Carton (Disconditional Material Mathesion of Runner re rientation statements: ED ITEMS ion)	N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A	Provider N/A N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A N/A N/	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage Cracking of Bursting / Wrong die Inverted d Close Gal Print Colo Missing P Blotted Pri Smeared Other Prir Linemark Fish-eye Stain: Excess G	ion raft liner on edge Bursting on Edge cut orientation ie-cut of Wide Gap r:	e (Crowfeet)	in 355	Provider	Quantity	Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of A Adhesion Rusty Wir Wrong Or Damages Others: D. MOULDE Poor Fusi Chip Off Warp / De Crack Broken	il on Stamp amages GATED PALL Carton (Disco Material Adhesion of Runner re rientation S: ED ITEMS ion			N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A	Provider N/A N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A N/A N/	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage Cracking of Bursting / Wrong die Inverted d Close Gal Print Colo Missing P Blotted Pr Smeared Other Prir Linemark Fish-eye Stain:	ion raft liner on edge Bursting on Edg c-cut orientation ie-cut of Wide Gap r: print/ Character int Print tt Defect :	e (Crowfeet)	4	Provider	Quantity	Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of A Adhesion Rusty Wir Wrong Or Damages Others: D. MOULDE Poor Fusi Chip Off Warp / De Crack Broken Scratches	il on Stamp amages GATED PALL Carton (Disco flaterial didhesion of Runner re rientation SED ITEMS ion			N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A	Provider N/A N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A N/A N/	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage Cracking of Bursting / Wrong die Inverted d Close Gal Print Colo Missing P Blotted Pri Smeared Other Prir Linemark Fish-eye Stain: Excess G	ion raft liner on edge Bursting on Edge cut orientation ie-cut of Wide Gap r:	e (Crowfeet)	1 35 m	Provider	Quantity	Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of A Adhesion Rusty Wir Wrong Or Damages Others: D. MOULDE Poor Fusi Chip Off Warp / De Crack Broken Scratches Foreign M	il on Stamp amages GATED PALL Carton (Discontaterial adhesion of Runner recontation statements: ED ITEMS ion eform Materials			N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A	Provider N/A N/A N/A N/A N/A N/A N/A N/	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage Cracking of Bursting / Wrong die Inverted d Close Gap Print Colo Missing P Blotted Pri Smeared Other Prir Linemark Fish-eye Stain: Excess G Gluing De	ion raft liner on edge Bursting on Edge cut orientation ie-cut of Wide Gap r:	e (Crowfeet)	in 355	Provider	Quantity	Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of A Adhesion Rusty Wir Wrong Or Damages Others: D. MOULDE Poor Fusi Chip Off Warp / De Crack Broken Scratches Foreign N Wet / Moi	il on Stamp amages GATED PALL Carton (Discontaterial adhesion of Runner recontation statements: ED ITEMS ion eform Materials			N/A N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A	Provider N/A N/A N/A N/A N/A N/A N/A N/	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage Cracking of Bursting / Wrong die Inverted of Close Gal Print Colo Missing P Blotted Pr Smeared Other Prir Linemark Fish-eye Stain: Excess G Gluing De Worn-out Dent	ion raft liner on edge Bursting on Edge cut orientation ie-cut of Wide Gap r:	e (Crowfeet)	1 35 m	Provider	Quantity	Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of	il on Stamp amages GATED PALL Carton (Discontaterial adhesion of Runner recontation statements: ED ITEMS ion eform Materials)	N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A	Provider N/A N/A N/A N/A N/A N/A N/A N/	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage Cracking G Bursting / Wrong die Inverted d Close Gal Print Colo Missing P Blotted Pr Smeared Other Prir Linemark Fish-eye Stain: Excess G Gluing Det Worn-out Dent Puncturec	ion raft liner on edge Bursting on Edge cut orientation ie-cut of Wide Gap r:	e (Crowfeet)	in 355	Provider	Quantity	Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of A Adhesion Rusty Wir Wrong Or Damages Others: D. MOULDE Poor Fusi Chip Off Warp / De Crack Broken Scratches Foreign M Wet / Moi Dirt Stain:	il on Stamp amages GATED PALL Carton (Disconnection of Runner reprintation significant si			N/A N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A	Provider N/A N/A N/A N/A N/A N/A N/A N/	
Grain Dire Paper Sha Bubbles Blister Wrinkle Delaminat Uneven K Warpage Cracking of Bursting / Wrong die Inverted of Close Gal Print Colo Missing P Blotted Pr Smeared Other Prir Linemark Fish-eye Stain: Excess G Gluing De Worn-out Dent	ion raft liner on edge Bursting on Edg cut orientation ie-cut of Wide Gap r: print/ Character int Print tt Defect:	e (Crowfeet)	1 35 m	Provider	Quantity	Condition Rusty Nail Warping Fumigatio Crack/ Da Others C. CORRUG Color of	il on Stamp amages GATED PALL Carton (Disconditional particular p)	N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A	Provider N/A N/A N/A N/A N/A N/A N/A N/	

KANEPAG	CKAGE	PHILIPPIN	E INC.			SCF (CORF	REENIN	IG INS	PECTIO	N REPOR	T MS) • °	. "
TO VIEW		int Flap			Judge	ement			pe of Material		1	gement
	rement		Actual		Good .	No Good		Requireme	nt	Actual	Good	No Good
GLUED (Inside or Outside)		h,	lele				Corrugated		M	pargu		
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Control No. SCREENING INSPECTION REPORT KANEPACKAGE PHILIPPINE INC. SQA-02-002876 (CORRUGATED AND MOULDED ITEMS) Inspection Date 250276 Shift: Day ☐ Night BROTHER INDUSTRIES (PHILS.), INC. Customer 250228 **Delivery Date** JO-25-IPD-00279-1 Job Order No. Laguna Location 2,100 Job Order Qty. D037G1001 Item Code Inspection Method 100% CARTON MFC-J4550DW EU-C ☐ Sampling Item Description 24,3063 N/A Delivery Receipt No. Model ☐ Manual Gluing ☐ Semi-Auto Gluing 03 Drawing Revision No. Gluing Process VI SD1800 External Provider II. Dimensional Inspection 200 10:01 T:00 Time Conducted Sample #3: Time Conducted Sample #2: Time Conducted Sample #1: Drawing Specs Tolerance Sample #1 Sample #2 Sample #3 Sample #1 Sample #2 Sample #3 Checkpoints Checkpoints Drawing Specs Tolerance 518 318 810 218 16 333 333 233 カカカ 17 2 180 16 78 場中 480 480 18 3 19 4 18 18 20 5 **78** 78 7 21 6 10 10 16 22 7 8 23 24 9 25 10 26 11 27 12 28 13 29 14 30 15 Control Number of Measuring Tool Used: Measuring Meich Thickness Gauge Zahn Cup Stopwatch Moisture Content Tester ☐ Caliper ☐ Weighing Scale ☐ Steel Ruler III. Visual Inspection (Leave cell blank if no detection on Applicable Criteria. Ensure to put actual quantity of defect based on clasification or "N/A" if Not Applicable) External Total In-house B PALLET A. CORRUGATED ITEM / BOX / DANPLA In-house Quantity Provider Quantity Provider Condition of Wood N/A N/A N/A Scoring N/A N/A N/A Grain Direction Rusty Nail N/A N/A N/A Paper Shade (Off Color) Warping N/A N/A N/A **Fumigation Stamp** Bubbles Crack/ Damages N/A N/A N/A Blister N/A Wrinkle Others N/A N/A 4 Delamination External Total C. CORRUGATED PALLET In-house Provider Quantity Uneven Kraft liner N/A N/A N/A Color of Carton (Discoloration) Warpage N/A N/A N/A Cracking on edge N/A N/A N/A Bursting / Bursting on Edge (Crowfeet) Type of Adhesion N/A N/A Adhesion of Runner N/A Wrong die-cut orientation N/A Rusty Wire N/A N/A Inverted die-cut Wrong Orientation N/A N/A N/A Close Gap/ Wide Gap Print Color: Damages: N/A N/A N/A N/A N/A N/A Missing Print/ Character Others: Total **Blotted Print** External D. MOULDED ITEMS In-house Provide Quantity Smeared Print misalian 2 N/A N/A N/A 2 Poor Fusion Other Print Defect : N/A Chip Off N/A N/A Linemark Warp / Deform N/A N/A N/A Fish-eye 0 6 Crack N/A N/A N/A Stain: N/A N/A N/A Broken Excess Glue Scratches N/A N/A N/A Gluing Defect N/A N/A N/A Foreign Materials Worn-out X Wet / Moist N/A N/A N/A 8 Dent N/A N/A Punctured Dirt N/A N/A N/A N/A Stain: Tear-off N/A N/A + Discoloration N/A Peel-off 7 Excess Flashes N/A N/A N/A Damages

Others:

4.11,7

Others

N/A

N/A

N/A

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